

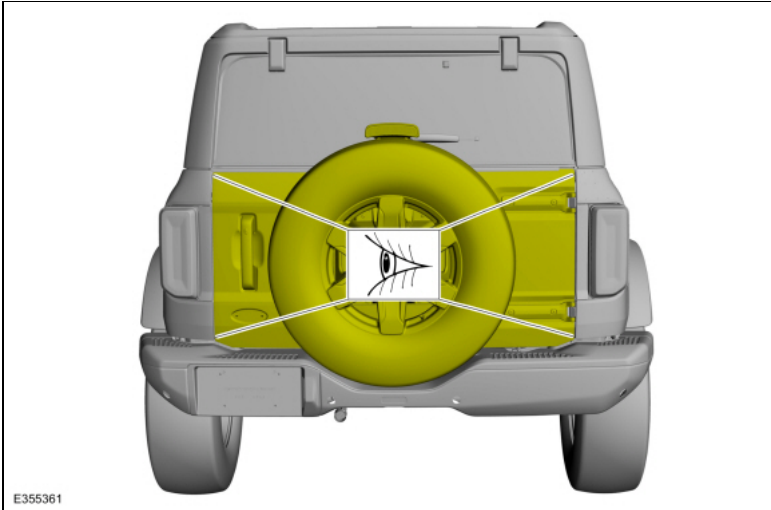
Tailgate Alignment



Inspection

NOTE: Removal steps in this procedure may contain installation details.

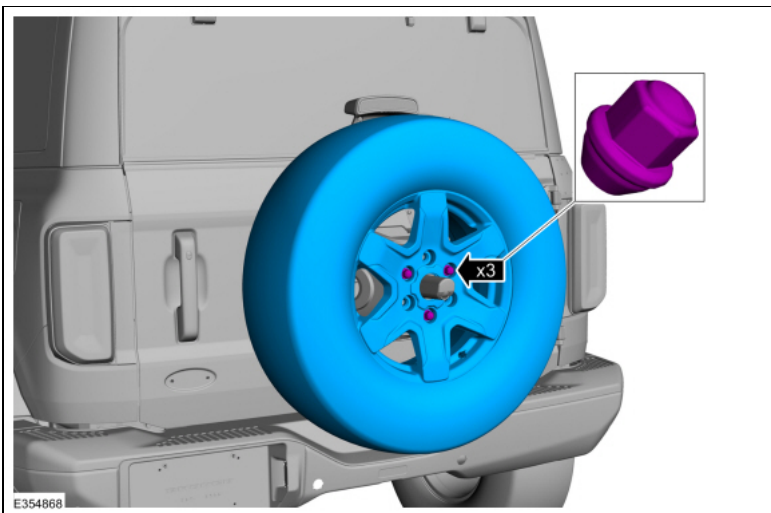
1. Check tailgate-to-body dimensions.



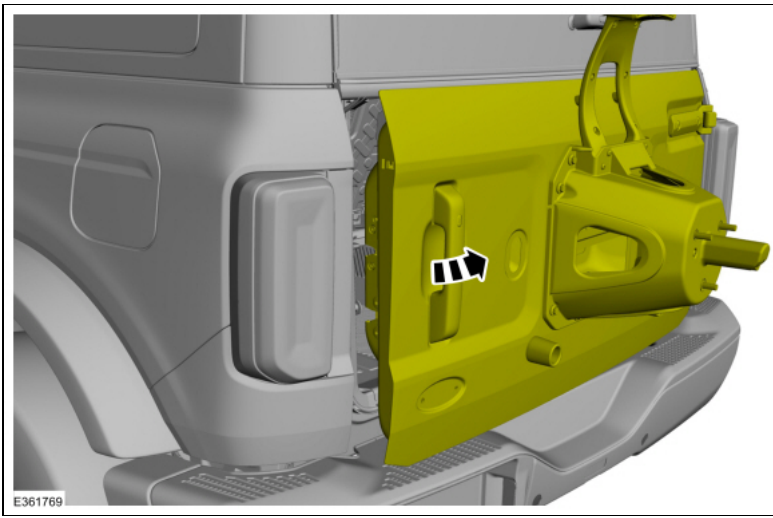
Adjustment

All alignments

1. Remove the nuts and the spares wheel.
Torque: 41 lb.ft (55 Nm)

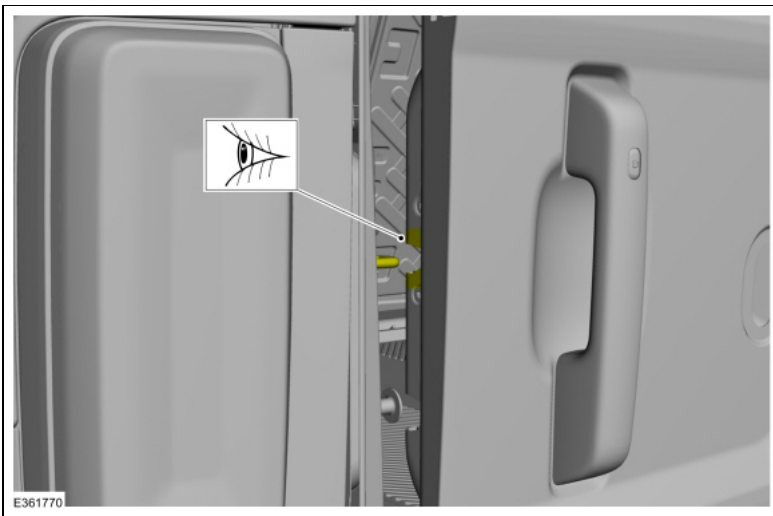


2. Open the tailgate about 5 to 10 degrees.



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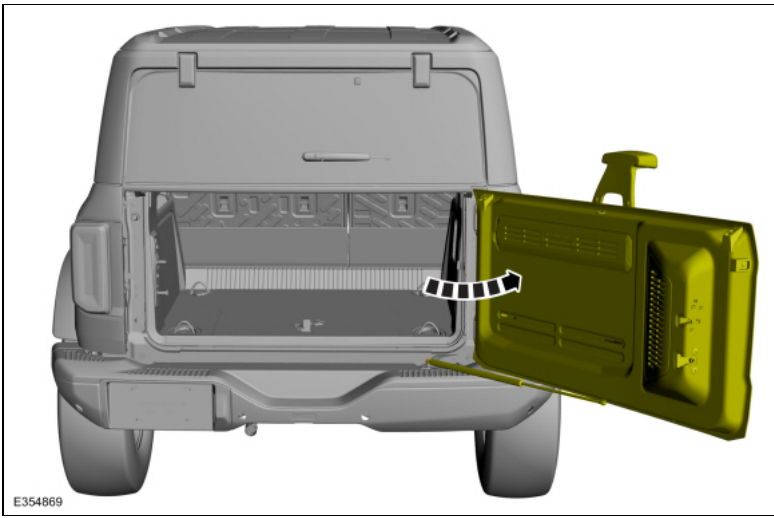
3. Note down the movement in tailgate due to spare wheel removal. Noted movement due to tire weight should be accounted during final alignment.



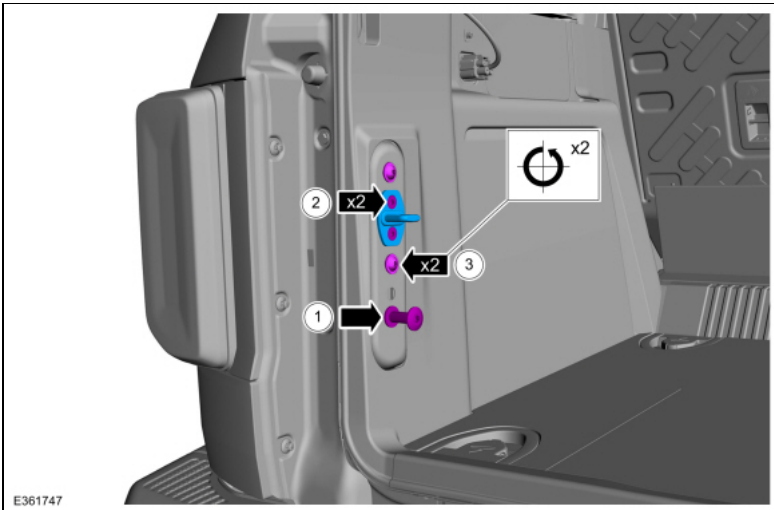
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Tailgate left and right, up and down alignment

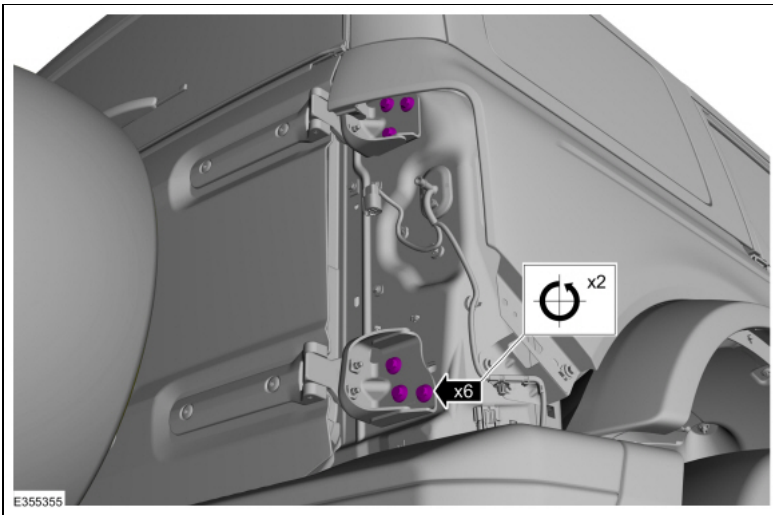
4. Remove the RH rear lamp assembly.
Refer to: Rear Lamp Assembly (417-01 Exterior Lighting, Removal and Installation).
5. Open the tailgate.



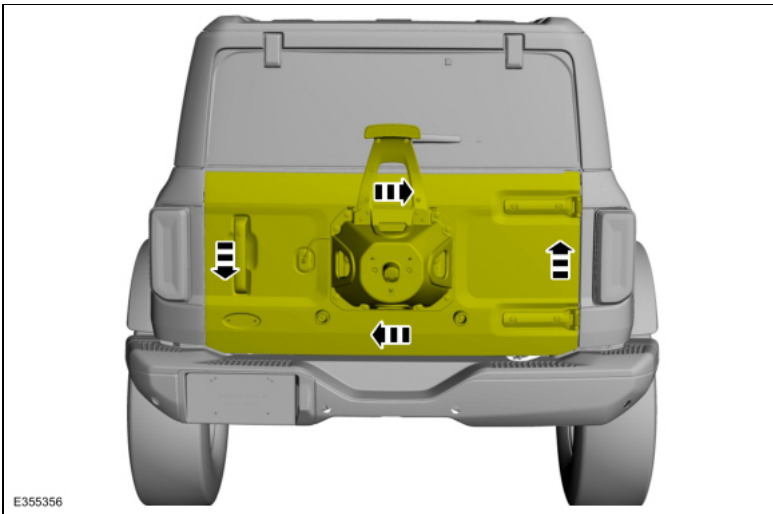
- 6.
1. Remove the bump stop.
 2. Remove the bolts and the striker.
 3. Loosen the bolts.
- Loosen:
 ⌚ : ⌚ 2 turn(s)



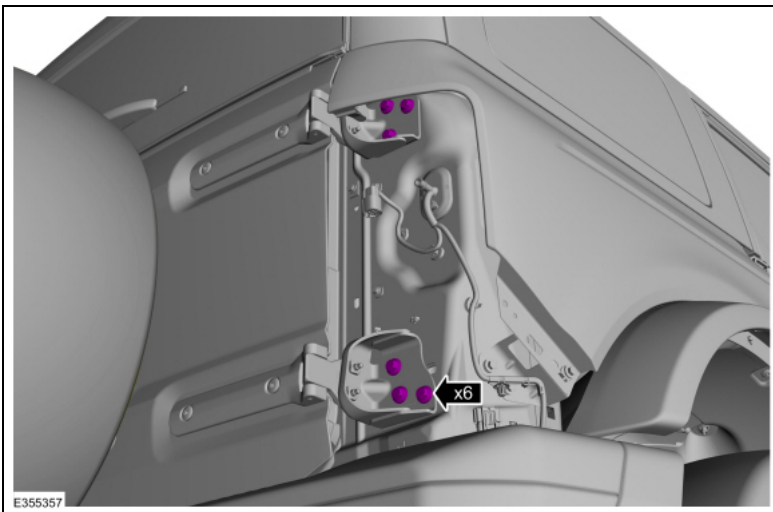
7. Loosen the bolts.
- Loosen:
 ⌚ : ⌚ 2 turn(s)



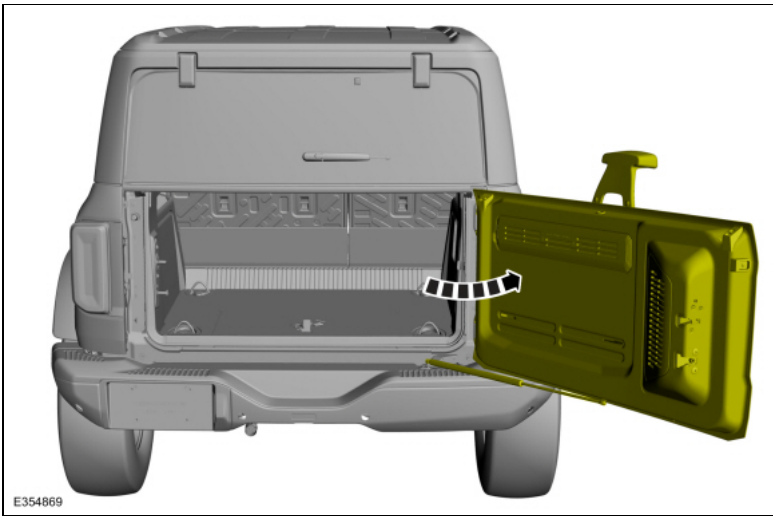
8. Adjust the tailgate as required.



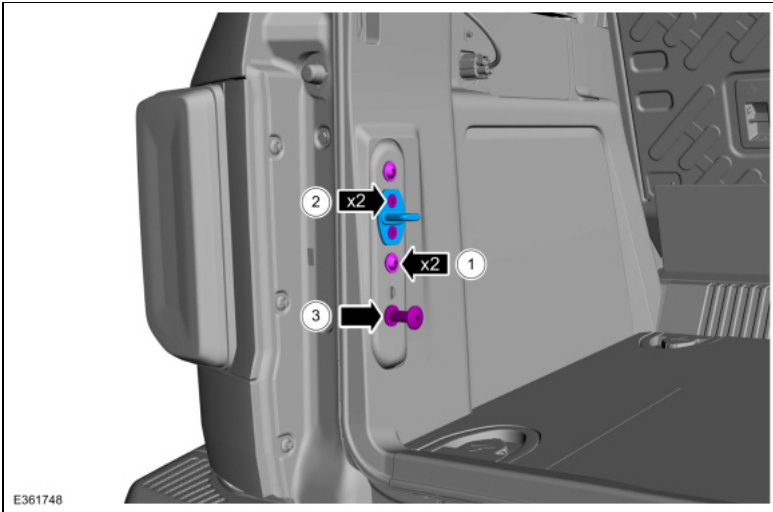
9. Tighten the bolts.
Torque: 30 lb.ft (40 Nm)



10. Open the tailgate.



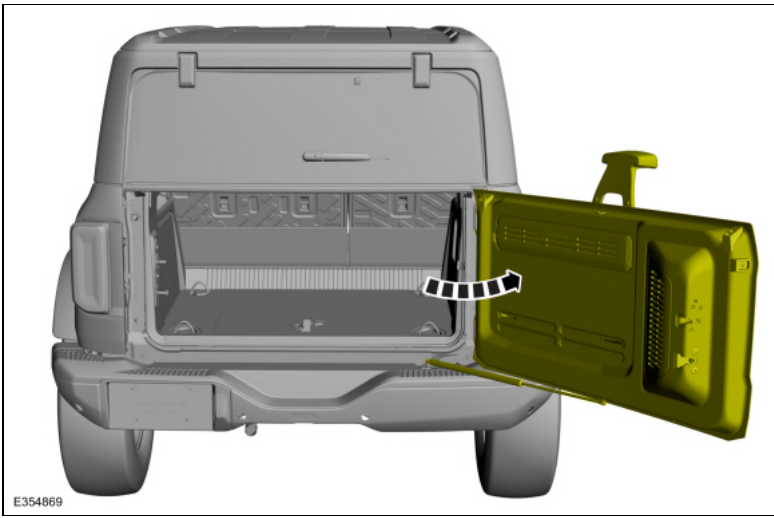
- 11.
1. Tighten the bolts.
Torque: 17 lb.ft (23 Nm)
 2. Install the striker and the bolts.
Torque: 18 lb.ft (25 Nm)
 3. Install the bump stop.
Torque: 22 lb.ft (30 Nm)



12. Install the RH rear lamp assembly.
Refer to: Rear Lamp Assembly (417-01 Exterior Lighting, Removal and Installation).

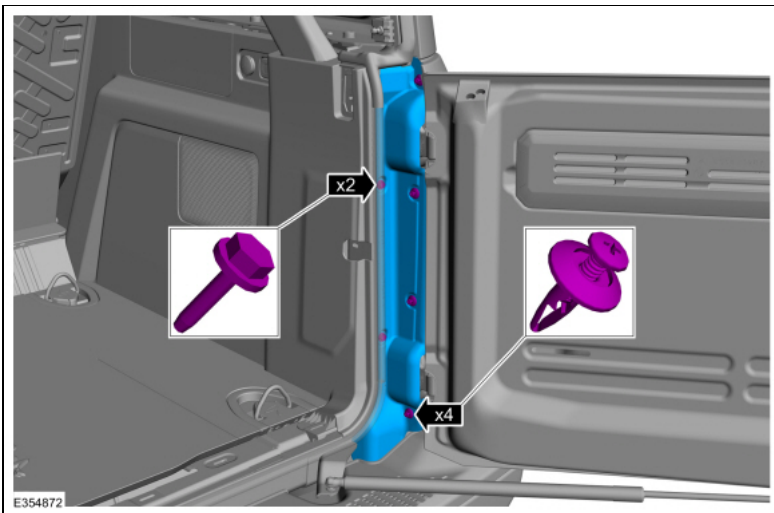
Tailgate in and out alignment - on hinge side

13. Open the tailgate.



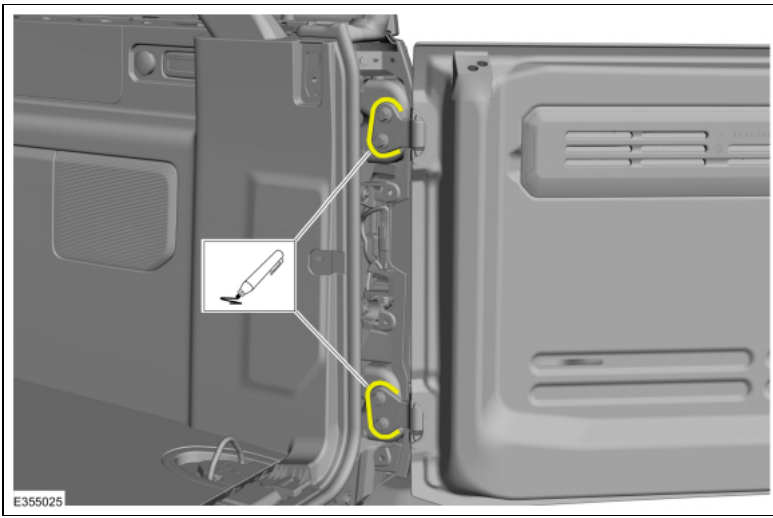


14. Remove the fasteners and the tailgate hinge cover.

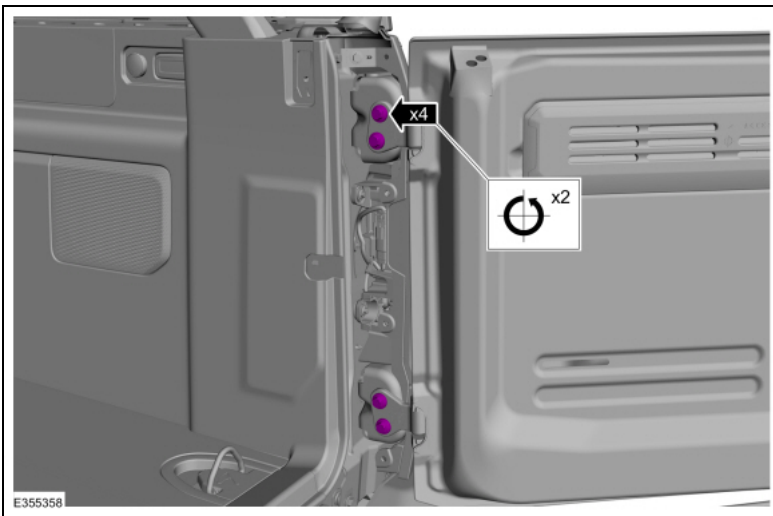




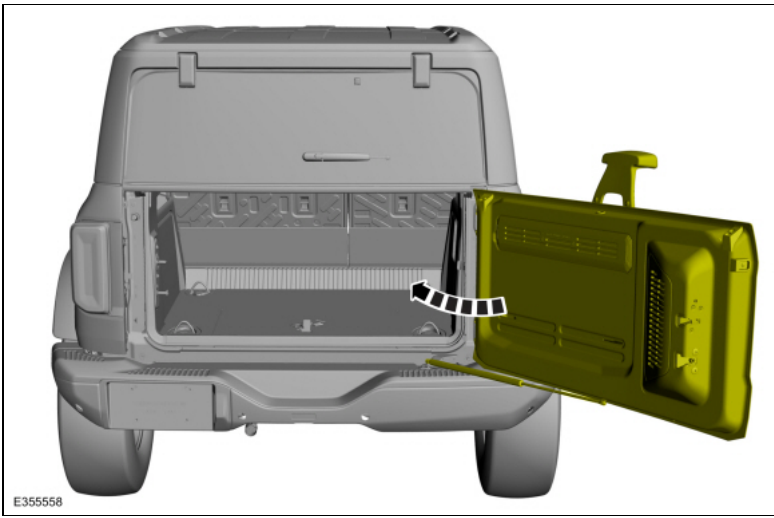
15. Mark the location of the tailgate hinge to aid in installation.



16. Loosen the bolts.
 Loosen:
 ⚙ : ⚙ 2 turn(s)

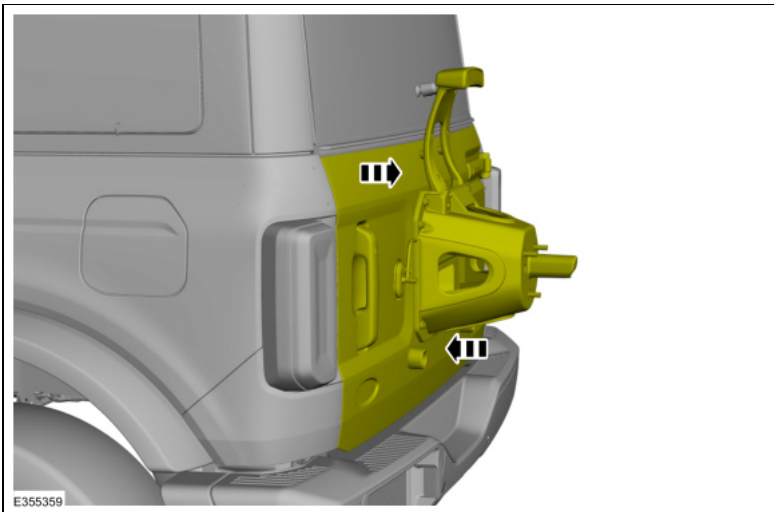


17. Close the tailgate.



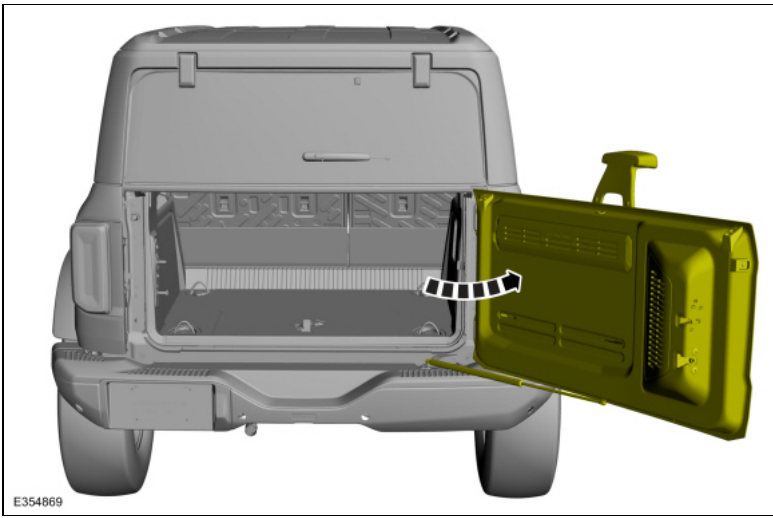
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18. Adjust the tailgate as required.

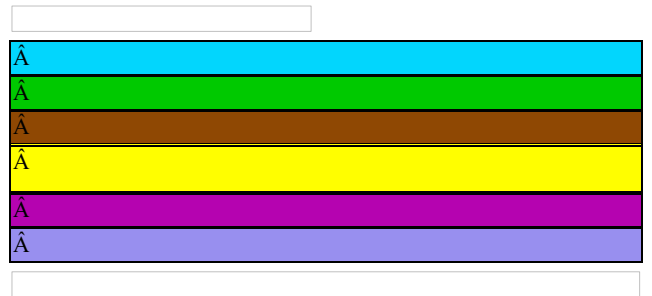


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19. Open the tailgate.



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20. Tighten the bolts.
Torque: 30 lb.ft (40 Nm)

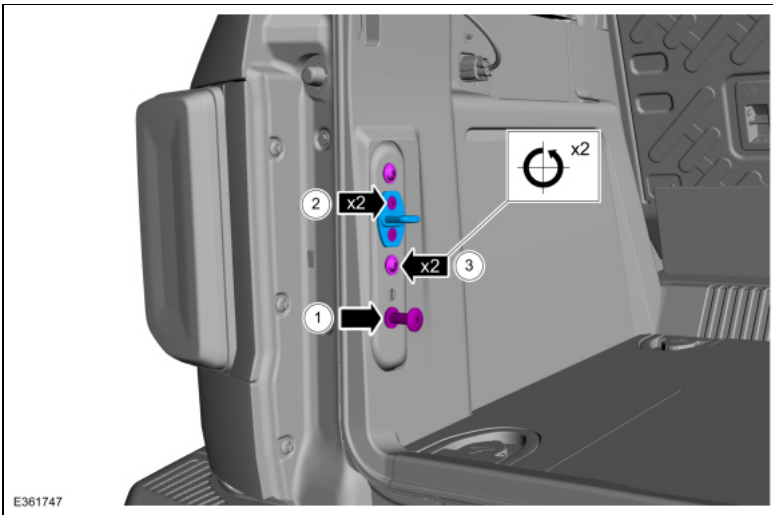


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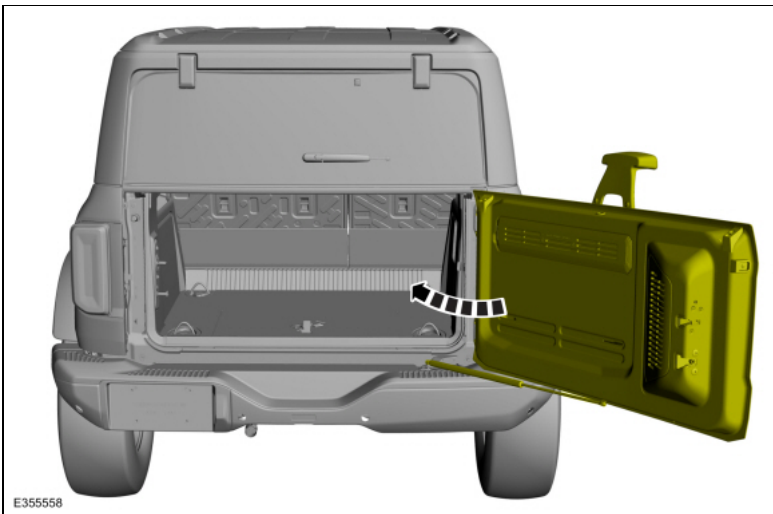


Tailgate in and out alignment - on latch side

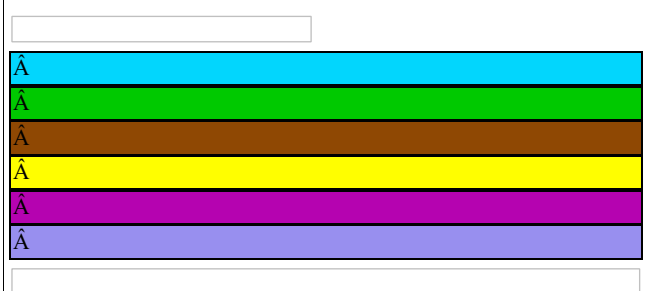
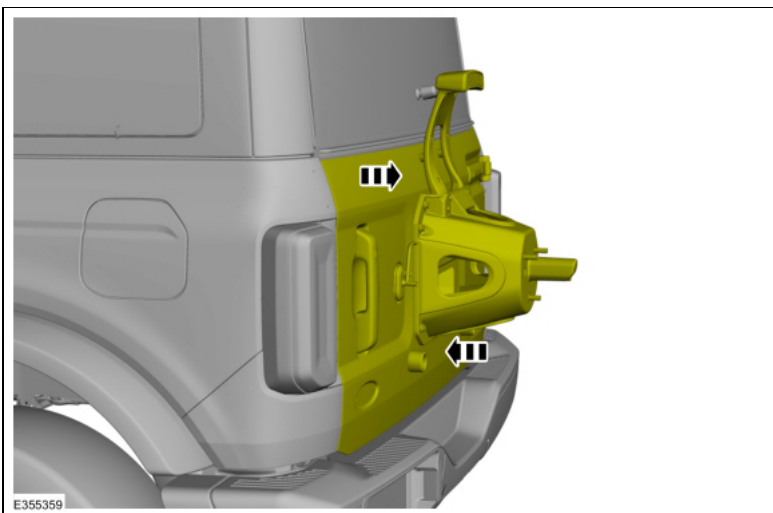
- 21.
1. Remove the bump stop.
 2. Remove the bolts and the striker.
 3. Loosen the bolts.
 Loosen:
 A A : A 2 turn(s)



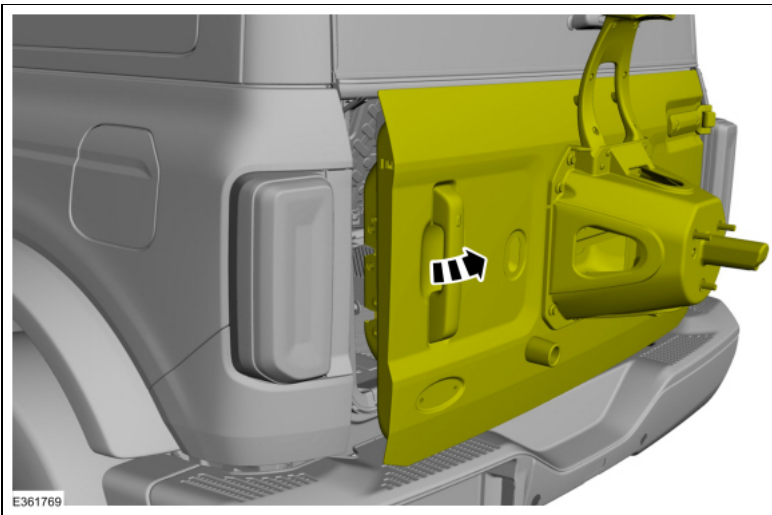
22. Close the tailgate.



23. Adjust the tailgate as required.



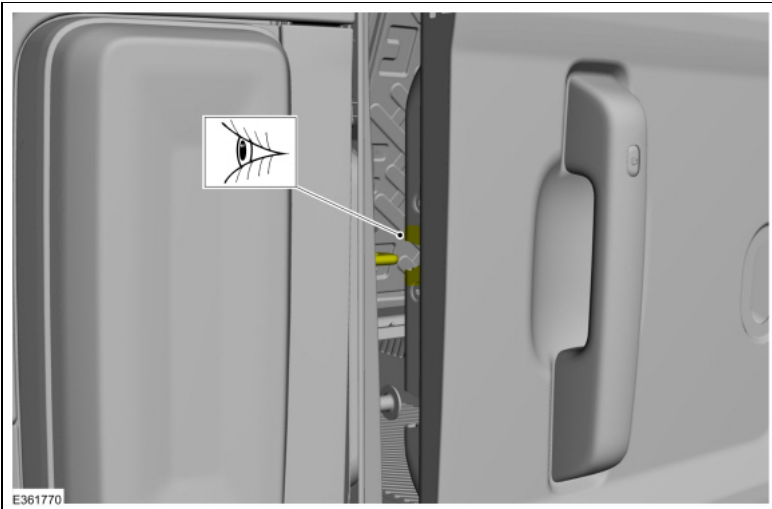
24. Open the tailgate about 5 to 10 degrees.



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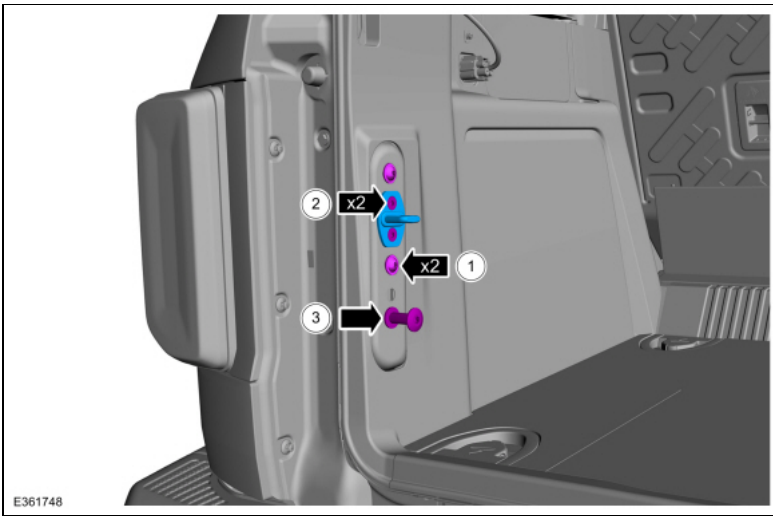
25. Note down the movement in tailgate due to spare wheel removal. Noted movement due to tire weight should be accounted during final alignment.



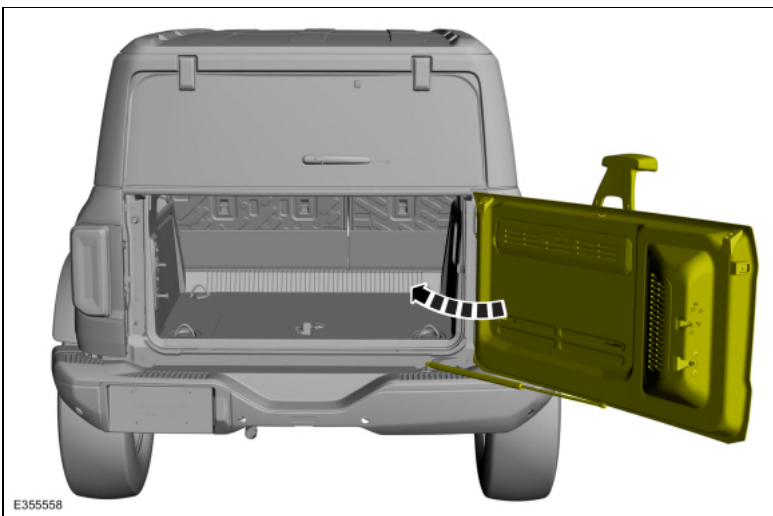
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- 26.
1. Tighten the bolts.
Torque: 17 lb.ft (23 Nm)
 2. Install the striker and the bolts.
Torque: 18 lb.ft (25 Nm)
 3. Install the bump stop.
Torque: 22 lb.ft (30 Nm)

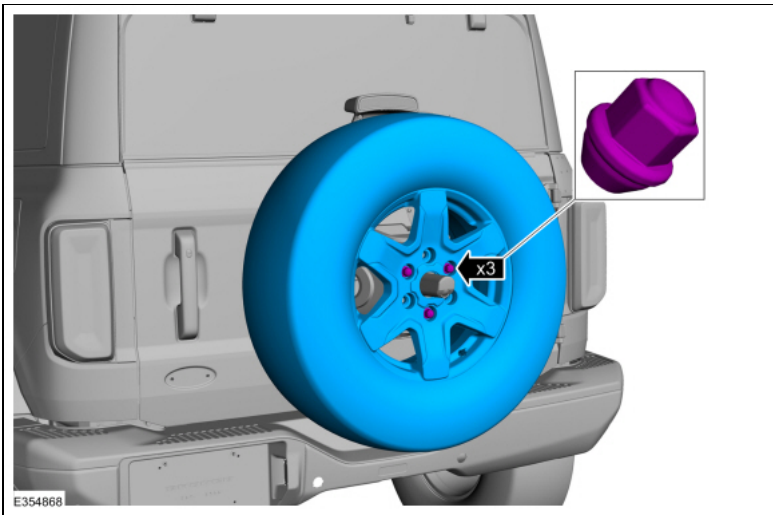


27. Close the tailgate.



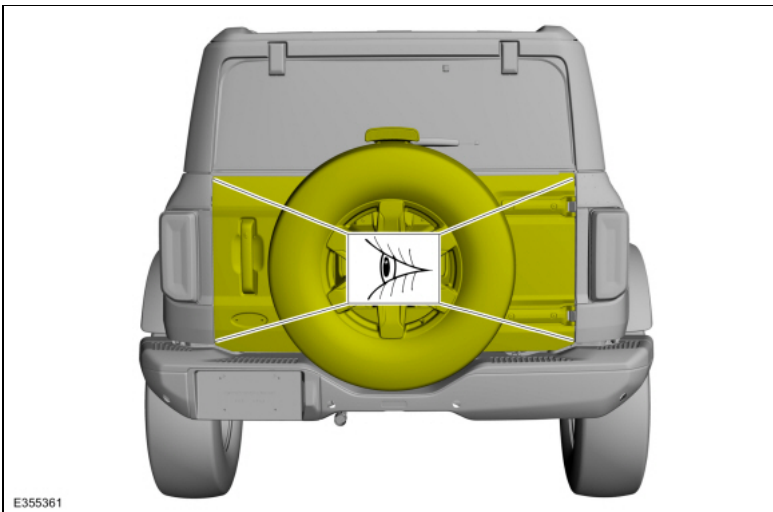
All alignments

28. Install the spare wheel and the nuts.
Torque: 41 lb.ft (55 Nm)



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29. Inspect the body-to-tailgate door dimensions.



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30. Install the positioned aside and removed components.