



Power Door Window Initialization

Initialization

1.  **WARNING:** Before beginning any service procedure in this section, refer to Safety Warnings in section 100-00 General Information. Failure to follow this instruction may result in serious personal injury.

Refer to: [Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

2.  **WARNING:** Keep objects and body parts clear of the glass panel when carrying out the initialization procedure. During the initialization procedure, the glass panel closes with high force and cannot detect objects in its path. Failure to follow this instruction may result in serious personal injury.

NOTE: Make sure that the window runs are correctly installed and free of foreign material.

Start the engine.

3. Press and hold the window control switch until the door window is fully open.
4. Release the window control switch.
5. **NOTE:** All of the remaining steps must be carried out within 30 seconds from start to finish.
Lift and hold the window control switch until the door window stalls in the fully closed position for 2 seconds.
6. Release the window control switch.
7. Press and hold the window control switch until the door window stalls in the fully open position for 2 seconds.
8. Release the window control switch.
9. Lift and hold the window control switch until the door window stalls in the fully closed position for 2 seconds.
10. Test for correct window operation by carrying out the one-touch down and one-touch up features.

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