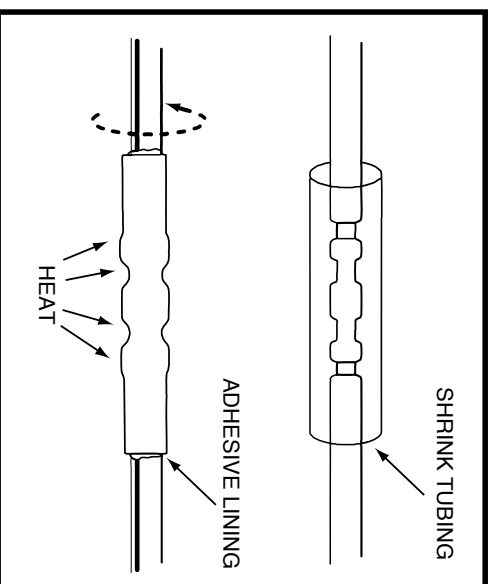


6. Center one end of the wire splice in the appropriate crimping chamber.
7. Insert stripped wire into the barrel.
8. Holding the wire in place, barrel squeeze tool handles appropriate ratchet releases.
9. Repeating steps 5-7, crimp the other half of the splice.

NOTE: It is recommended to apply solder at the ends of the barrel.



10. Evenly position supplied heat shrink tubing over wire repair.
11. Use shielded heat gun to heat the repaired area until adhesive flows out of both ends of the heat shrink tubing.
12. Reconnect battery ground cable.