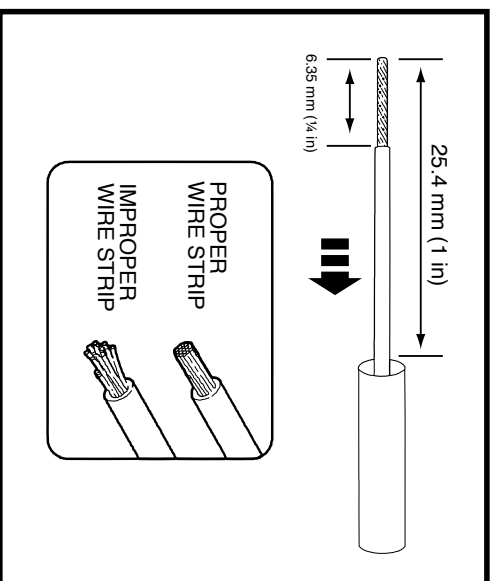
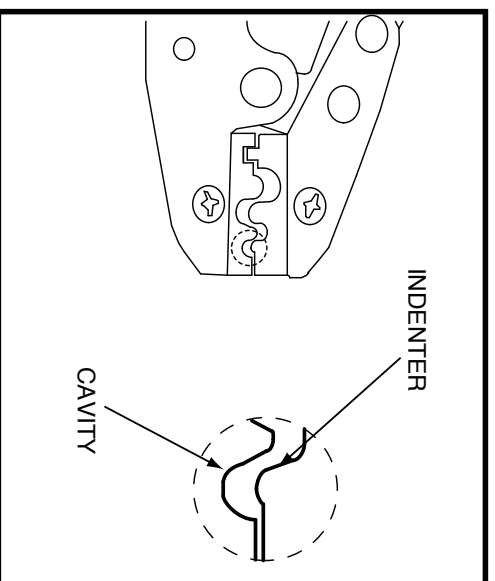


Recommended splicing method - Crimp (For 8-22 AWG / 0.35-8.26mm Diameter Wire to Like Wire Diameter)

Note: Cut and splice one circuit at a time noting the original wire to connector pin locations. This will avoid miss-connections.



1. Disconnect battery ground cable.
2. Strip 6.35mm (1/4 in) of insulation from each wire end, taking care not to nick or cut wire strands.
3. Install heat shrink tubing.
NOTE: Use Motorcraft heat shrinkable tubes:
Part # WT-56869 for 8 AWG
Part # WT-56816 for 10-12 AWG
Part # WT-56815 for 14-16 AWG
Part # WT-56814 for 18-22 AWG



4. Select appropriate wire splice for the wires to be spliced.
5. Identify the appropriate crimping chamber on the Rotunda NAIAT-R5903 Pro-Crimper by matching the wire size on the dies with the wire size stamped on the butt splice.
NOTE: Rotunda NAIAT-R5903 Pro-Crimper is the only tool that can be used with these splices.