

# INSTALLATION INSTRUCTIONS



## XTS FRONT BUMPER

### APPLICATION:

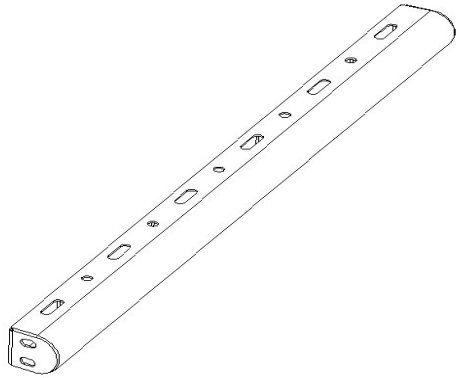
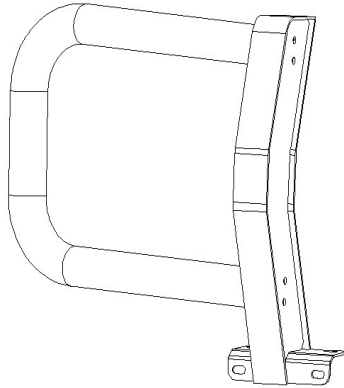
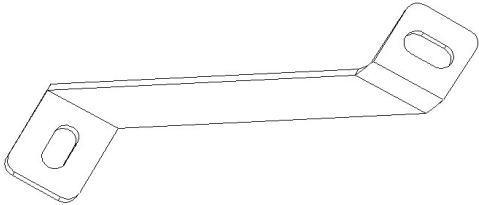
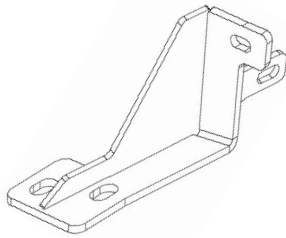
2021-2023 Ford Bronco W/ OEM Steel Bumper  
(Excl. Bronco Sport)

### PART NUMBER:

59-751255

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	2	LIGHT CHANNEL	13MM SOCKET
2	1	DRIVER WING	13MM WRENCH
3	1	PASSENGER WING	13MM RATCHET
4	1	DRIVER SIDE LOWER SUPPORT BRACKET	ALLEN KEY
5	1	PASSENGER SIDE LOWER SUPPORT BRACKET	TORQUE WRENCH
6	1	DRIVER FRAME SUPPORT BRACKET	
7	1	PASSENGER FRAME SUPPORT BRACKET	
8	8	M8 HEX HEAD CAP SCREW	
9	10	M8 SPLIT LOCK WASHER	
10	8	M8 FLAT WASHER (SMALL)	
11	2	M8 BUTTON HEAD BOLT	
12	2	M8 FLAT WASHER	

**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**

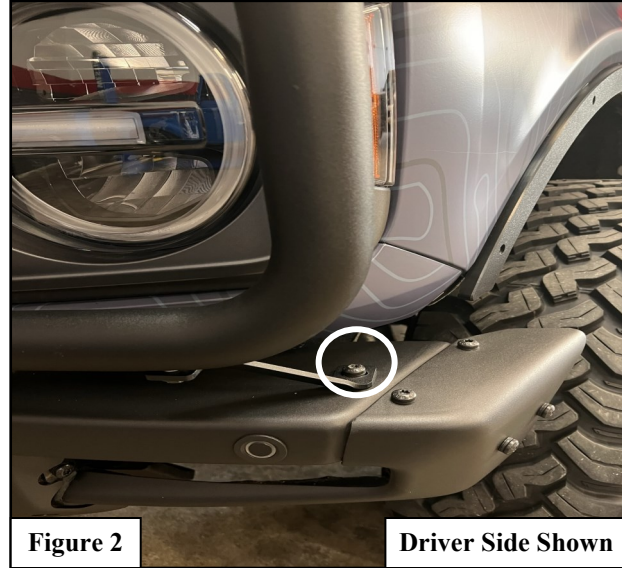
<p><b>Item 1</b></p> 	<p><b>Item 3</b></p>  <p>DRIVER SIDE OPPOSITE</p>
<p><b>Item 4</b></p>  <p>PASSENGER SIDE OPPOSITE</p>	<p><b>Item 6</b></p>  <p>PASSENGER SIDE OPPOSITE</p>

## PROCEDURE

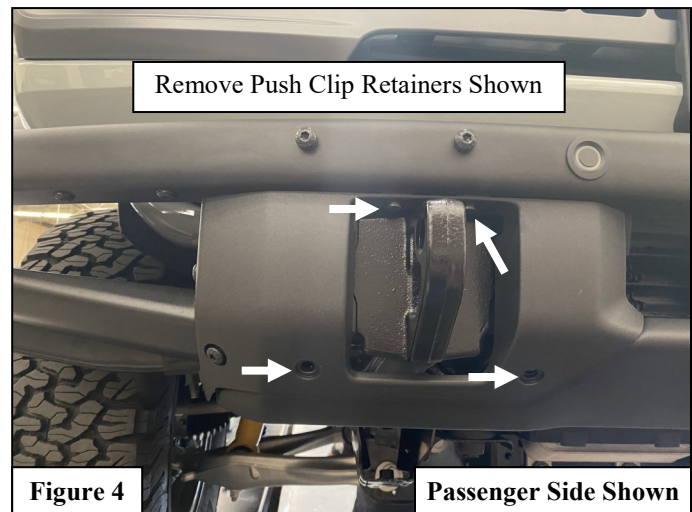
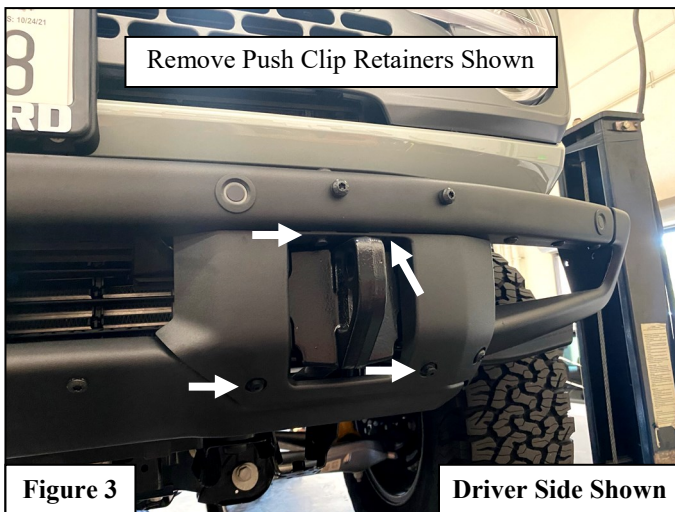
1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**

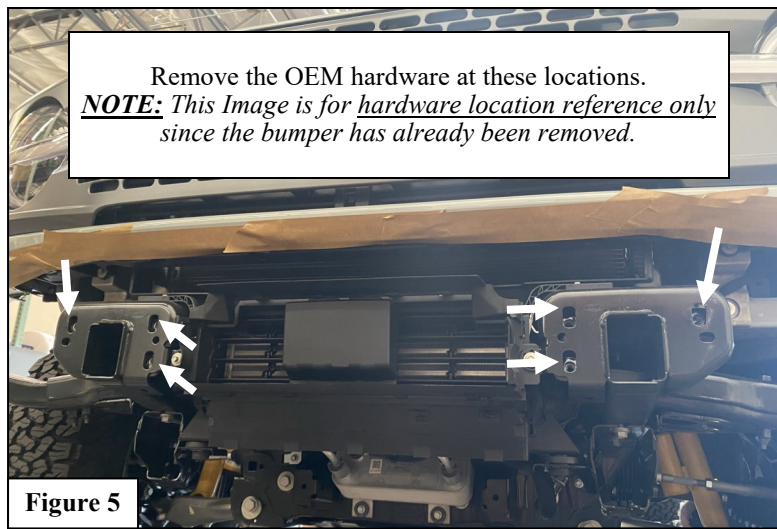
**NOTE:** Installation can be done without taking out the OEM Front Bumper; however, it is recommended to remove the OEM Front bumper.

2. Remove the bolts shown from each side of the factory bumper. Save these bolts as they will be used to attach the Brush Guard assembly. See **Figure 1** for reference.
3. Remove the bolts shown from each side of the factory bumper. Save these bolts as they will be used to attach the Lower Support Brackets (**Items 4 & 5**). See **Figure 2** for reference.

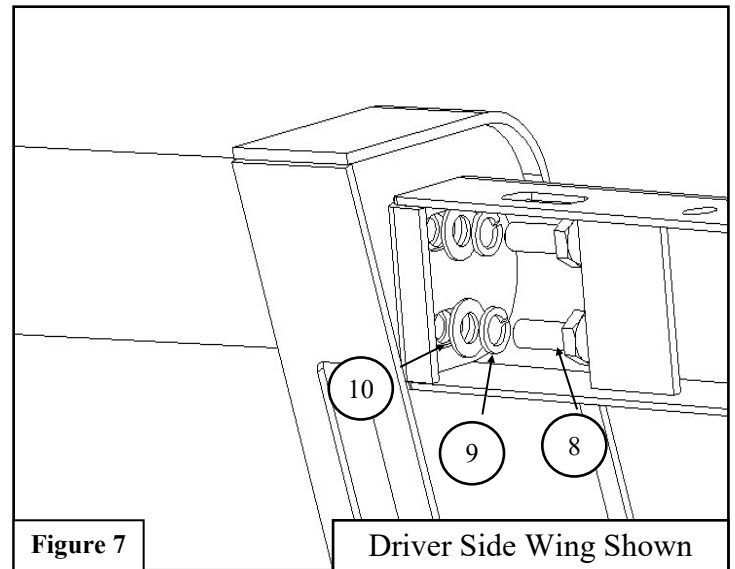
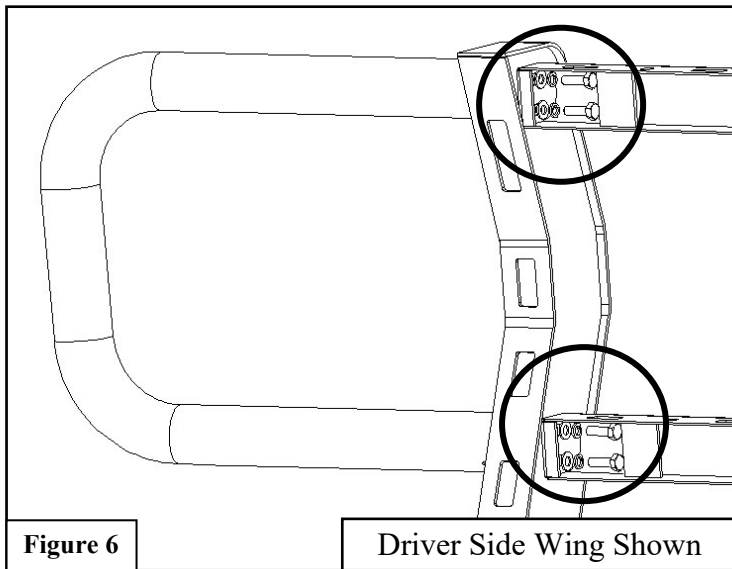


4. Unplug the OEM bumper harness located on the inner driver side of the OEM bumper. Also, unplug any other accessible wiring harness to bumper (sensors, fog lights, etc.)
5. Remove the OEM front tow hooks covers by removing the push clip retainers and firmly pulling on the plastic covers. See **Figure 3 & 4** for reference.
6. Remove the frame mounted bolts from the locations shown. Then, carefully remove the OEM bumper. See **Figure 5** for reference. **NOTE:** Assistance for bumper removal may be needed.

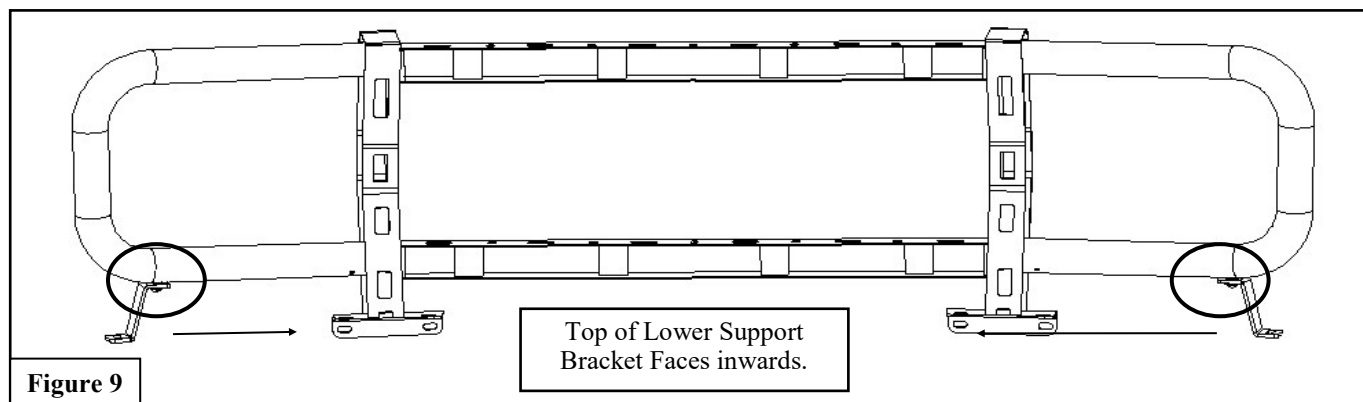
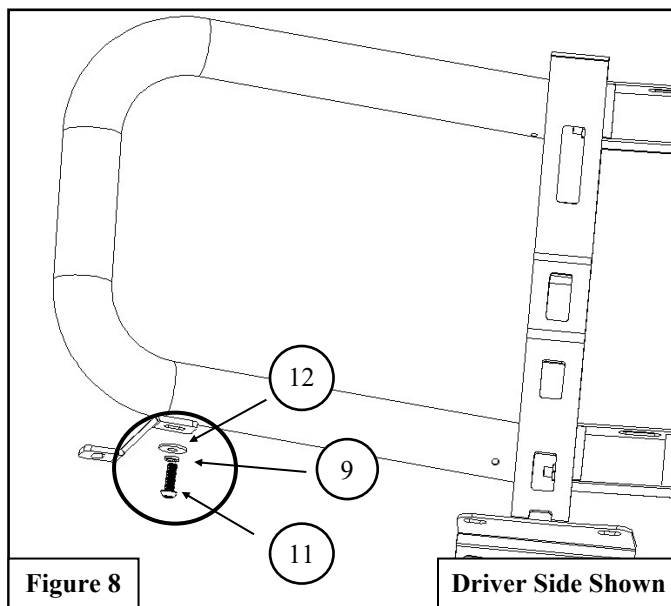




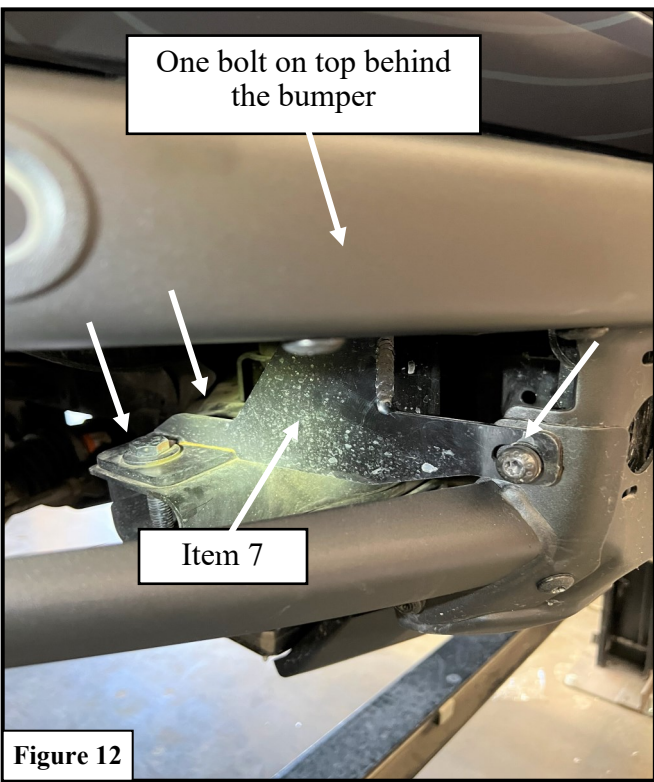
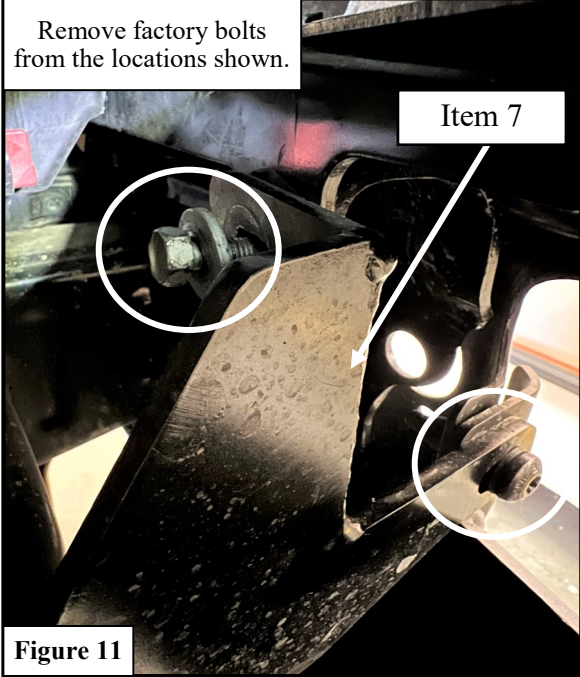
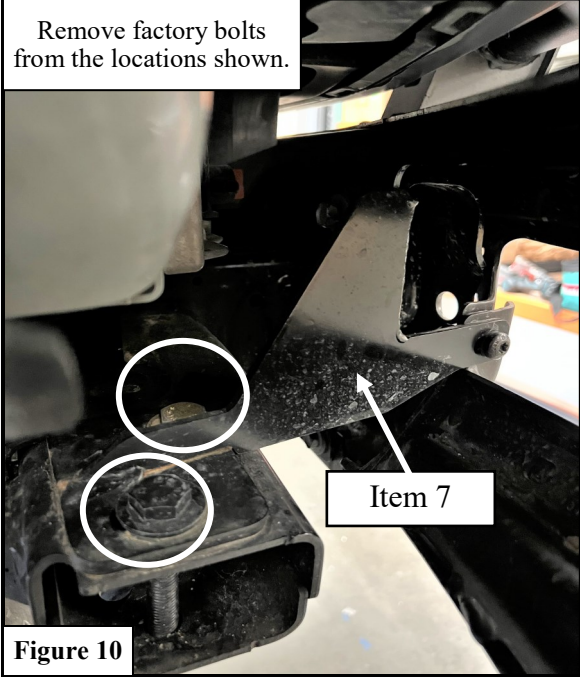
7. Using the OEM bolts that were removed in **Step 3**, loosely attach the Driver Wing (**Item 2**) and Passenger Wing (**Item 3**) to the bumper.
8. Loosely attach the Light Channels (**Item 1**) to the Driver Wing (**Item 2**) and Passenger Wing (**Item 3**) using the provided M8 hardware (**Item 8-10**). See **Figure 6 & 7** for reference. **NOTE:** *If you are installing any kind of lights onto the Brush Guard, make sure the light mounting locations face in the direction you would like the lights to face once they are installed. If no lights are being installed, it is recommended that light channels are installed with mounting locations facing downwards for a smoother look.*



9. Locate the Driver Side Lower Support Bracket (**Item 4**) and loosely attach it to the Brush Guard assembly using the supplied M8 hardware (**Items 9, 11, & 12**). See **Figure 8** for reference.
10. Loosely attach the other end of the support bracket to the OE bumper using the bolts removed in **Step 2**. See **Figure 9** for reference. **NOTE:** The side where the Lower Support Bracket attaches to the Brush Guard will face inwards, towards the center of the vehicle.
11. Repeat **Steps 9 & 10** for the passenger Side Lower Support Bracket (**Item 5**).



12. Remove the OEM frame extensions by removing the factory bolts shown in **Figure 10**. Save these bolts as they will be used to attach the Frame Support Brackets.
13. Remove the bolts shown from the factory bumper and save these bolts as they will be used to attach the Frame Support Brackets. See **Figure 11** for reference.
14. Locate the Passenger Frame Support Bracket (**Item 7**) and attach it to the frame and factory bumper using the bolts removed in **Steps 12 & 13**. See **Figure 12** for reference.
15. Align and adjust the XTS Front Bumper. Tighten and torque all hardware as specified: M6 to 8-11 ft-lbs, M8 to 15-18 ft-lbs., and M10 to 35-38 ft-lbs.



## INSTALLATION COMPLETE



### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.

**WESTIN** Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

Thank you for choosing Westin products  
for additional installation assistance please call  
Customer Service (800) 793-7846  
[www.westinautomotive.com](http://www.westinautomotive.com)



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

Failure to follow these instructions could lead to death, personal injury, and / or property damage.

### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to [www.p65warnings.ca.gov](http://www.p65warnings.ca.gov)



Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773