



TECHNICAL SERVICE BULLETIN

Wind Noise From Removable Rear Quarter Windows - Glass Panes Detached/Loose

24-2067
11 March 2024

Model:

Ford 2023-2024 Bronco	Heritage Edition
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Issue: Some 2023-2024 Heritage Edition Bronco vehicles may exhibit the removable rear quarter window glass panes becoming loose/detached from the glued attachment points causing a wind noise from the removable rear quarter windows. This may be due to an adhesion issue from the factory. The glued attachment points cannot be reattached to the glass panes once they separate. To correct this condition, follow the Service Procedure to replace the affected rear quarter removable window(s).

Action: Follow the Service Procedure to correct the condition on vehicles that meet all the following criteria:

- 2023-2024 Bronco
- Heritage Edition
- Removable rear quarter window detached from glued attachment points

Labor Times

Description	Operation No.	Time
2023-2024 Bronco: Inspect And Replace Quarter Glass Window(s) Includes Time To Replace Both If Necessary (Do Not Use With Any Other Labor Operations)	242067A	0.3 Hrs.

Repair/Claim Coding

Causal Part:	98297B47
Condition Code:	33

Service Procedure

1. Is the removable rear quarter window becoming loose or detached at the attachment point similar to Figures 1-2?

Figure 1



E429785

Figure 2



(1). Yes - replace the removable rear quarter window.

(2). No - this article does not apply.

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NOTE: The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford or Lincoln dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.